

# Work Order ID 53090

October 22, 2009 3:53:18 PM



Page 1

Item ID: D350-567-113  
 Revision ID: D  
 Item Name: Replacement Window, Extra Large  
 Start Date: 21/10/2009 Start Qty: 4.00  
 Required Date: 04/11/2009 Req'd Qty: 4.00  
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: *PL* Date: *09-10-22* Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

CHG003

*N/A*

Document Control

Photocopy bluefile & type labels per PPPD350-567-113

110 0.00



Packaging

Packaging

Memo

0.00

Pick Packing Kit

\*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

*9/10/30* *(40) SP*

120 0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

*27 502/4/02*

*(40)*

Quality Control



# Picklist Print

October 22, 2009 3:53:27 PM

Page 1

Work Order ID: 53090

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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212-12		Purchased	No			110	Each	151.0000	48.0000			
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Receptacles

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

151

109528

2

110662

99

112919

50

110

Each

126.0000

48.0000

Camlock Stud

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

126

110836

2

111992

12

112251

12

112919

100

No pulled

12 cant be on  
defect etc  
scr hio

2x  
12x  
22x

sel

12x

9/10/30 SP

48x30  
22

9/10/30 (4x) SP

# Picklist Print

Page 2

October 22, 2009 3:53:27 PM

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Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	424.0000	48.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

424

110178

10

111529

14

111993

100

112251

200

112919

100

10x  
36x SP

AN526C832R9

Purchased

No

110

Each

419.0000

84.0000

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

419

107376

51

108377

5

108928

14

110372

8

110915

1

111916

140

112492

200

84x SP

October 22, 2009 3:53:27 PM

Shop Packet Print

Page 2

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October 22, 2009 3:53:27 PM

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Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD8

742

Purchased

No

110

Each

1,685.000

168.0000



Washer



9/10/30 SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1685

107091

9

108335

11

110382

48

110917

3

111578

314

112314

500

112385

800

168 SP

# Picklist Print

Page 4

October 22, 2009 3:53:27 PM

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Parent Item Name: Replacement Window, Extra Large


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	B/p Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463RevA  Seal		Manufactured	No			110	f	691.3252	30.1726		9/10/29	SL

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	75.3752
25153	0
31350	1.8278
34305	18.25
41121	3.75
43841	51.5474

Main Warehouse

ST404	615.95
50075	615.95

1x (D2463-0860 as per dwg) CUT TO 86.00" - measure 9/10/29

D3290-041RevC  
 Manufactured No

Replacement Window Assembly

FG-778150-550-ROL  
 Purchased No

7781 9oz Glass 50"x125yd

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1022
111166	1022

October 22, 2009 3:53:27 PM

Shop Packet Print

Page 4

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October 22, 2009 3:53:27 PM

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20426AD3-5 Rivet		Purchased	No			110	Each	15,965.00	26x 96.0000		9/10/30 sl	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	15965	
4179	4127	
4444	5678	
4533	6160	

MS21042L08 Nut		Purchased	No			110	Each	407.0000	21x 84.0000		9/10/30 sl	
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	407	
110002	24	
111889	51	
112243	47	
112492	85	
112612	100	
112794	100	

8

**5.0 PARTS LIST**

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08

53090